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## The Impact of Artificial Intelligence on Personalized Learning in a Flipped Classroom Model

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**Abstract:** Artificial Intelligence (AI) transforms education by facilitating personalized learning experiences tailored to the unique needs and abilities of each learner. This study investigates the role of AI within the flipped classroom model, where lectures are delivered online for independent study, while classroom sessions focus on interactive, hands-on activities. AI-powered tools such as intelligent tutoring systems, adaptive learning technologies, and predictive analytics enable the delivery of customized instructional approaches, enhancing student engagement and academic success. The research highlights how AI supports educators in identifying individual learning preferences, providing instant feedback, and adapting content delivery to accommodate different learning speeds. Through case studies and evidence-based analysis, the study demonstrates how AI helps close knowledge gaps, encourages active student participation, and improves outcomes in flipped classroom settings. The paper also addresses challenges, including disparities in access to technology, ethical concerns regarding data privacy, and the preparedness of educators and institutions to integrate AI effectively. Recommendations for overcoming these obstacles focus on teacher training, ensuring equitable access to technology, and adhering to ethical standards in AI implementation.

**Keywords:** Personalized learning, Flipped classroom, AI, Unimaginative telorobotics, AI-driven tools

### Introduction

In an age driven technologically and scientifically, it becomes vital to refine the methods used to educate current and forthcoming generations. The pandemic only increased the confusion in the processes of the several streams that are relatable with education. These profound corollaries can be seen everywhere. Pedagogy has never been isolated. In a time of rapid technological growth, Human Intelligence seems reasonable; however, artificial intelligence figures out a modus to offer an amalgam within learning and teaching these two functions, teaching and learning, form the very core of the educational model. In the past few years teaching has been defined and understood anew, which greatly relates to research and development in educational artificial intelligence. But this also proves that learning as an activity, and in its effects, has more powerful outcomes over entire population or society than teaching. The way learning already defined has changed, combining this new knowledge with the previous one, let's obtain a new one; the intelligence. These intelligence definitions can be compared with the activity of learning and its respective outcomes or effects. Upon analyzing and observing an ay, teaching and learning can be refined into a set of hypotheses or a model of perception. The effects on both teaching and learning are perceived; similarly, intelligence in the activity of learning and its effects can be observed clearly or can be related to each. Techniques can be devised for better acceptance, assimilation and bottling of artificial intelligence and its use within the sphere of education. In reality, learning results in intelligence, as stable and dynamic; which only gives or has an effect on the cognition of several activities mostly teaching and education. Intelligence can be tracked down through the effects of learning to the respective model. But that is possible then; analyzing and observing the activity of artificial teaching and learning. With this hypothesis in view, several things can be understood which might not have been found in a conventional approach and artificial intelligence perception model can be formulated.

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## **Background and Rationale**

Personalized learning and the flipped classroom are situated within a historic context of educational paradigms. They are part of a new culture and worldview representing a departure from traditional follow-the-textbook and top-down teacher-centered instruction. This historical background is pertinent because traditional educational methods have not only marginalized groups of learners but also not led to the desired learning outcomes. A change is needed. The rationale supporting the use of AI in personalized learning environments describes various examples of the problem: low levels of engagement, poor tailored reading experiences, difficulties in content mastery, poor understanding of the connotation versus denotation of the desired vocabulary, and unimaginative telorobotics. These (with the exception of the telorobotics) are all issues that AI technology and its associated data-driven approaches can help with and which give a theoretical foundation to wanting to use such AI technologies within the context of personalized learning and the flipped classroom. These examples bring resonance and coherence to the argument. It is not suggesting the introduction of AI for the sake of novelty, but providing an enhanced strategy towards meeting well-documented educational needs. This provides a clear theoretical underpinning and argues convincingly as to the civic duty to ensure an appropriate, timely, and beneficial educational system is in place for what technologies will bring by decade's end, or which innovations will have gone mainstream. Given the criticality of education, professionals must also futurize their efforts and integrate AI capabilities with effective pedagogical strategies. Importantly, the text lays such a foundation push by caste-delineating theory by also offering a number of practical examples, case studies. Personalized learning and the flipped classroom are not only a backdrop, which is easy to handwave overgenerally with pretentious buzzwords, but practically utilized concepts, trends, and contexts that give context and credence to the wider argument and associated statistical claims.

## **Research Aim and Objectives**

Artificial intelligence (AI) is quickly transforming education, particularly in the personalized learning approach. In the trendy “flipped classroom” model, teachers prepare students at home first, reserving school hours for discussions and inquiries. The maturity of AI has resulted in an impressive selection of tools, applications, and platforms. By analyzing the effectiveness of these AI-driven solutions in customizing education for learners, the main aim of this research is to comprehend their impact within a flipped classroom case study. Through experimental conclusions, best practices are expected to be identified on effectively combining AI and personalized learning within this educational model.

Artificial intelligence tools are examined to determine their effectiveness in providing personalized training to students. The availability and performance of these systems are then discussed, and different ways to take full advantage of them are suggested. Outcomes are measured in terms of both objective learning development and subjective academic experience. The comparison between the two online flipped classes, supplemented with or without additional AI-driven tools, allows the investigation of personalization's impact on learning outcomes and academic satisfaction. Research objectives are set to: evaluate the effectiveness of artificial intelligence tools in personalizing training for students; investigate the impact of personalized learning in a flipped classroom model; and provide a detailed summary of the collected results, recognizing best practices on how to incorporate artificial intelligence in personalizing learning in a flipped classroom approach (Martín-Núñez et al., 2023).

## **Understanding Personalized Learning**

Personalized learning (PL) is an instructional philosophy that uses a broad array of educational technologies and methods to tailor educational experiences to delve into individual student's needs and learning preferences. Components of PL build upon other educational models, such as mastery-based learning, differentiated instruction, and the individualization of course material, to create individualized pathways to success marked by comprehensive student assessment and localization of performance goals (Jon Hladek, 2018). There are three tenets that underscore a PL change model: clear learning objectives, the determination of pupils' current level of knowledge and skills, and inference drawing from assessment data (August & Tsaima, 2021). Changes that can be employed to leverage artificial intelligence to enhance student learning within a PL framework are posited. In broad application, PL is rooted within the constructivist theoretical framework, where the role of the teacher fundamentally pivots to that of a facilitator for students who shape and design their own learning. A wide array of models, methodologies, and technologies is implicated in operationalizing PL, predictive of an open exploration of those concepts throughout the discourse on PL integration with artificial intelligence. In

particular discussion, this exploration is scaffolded by familiarizing the reader with the foundational tenets of PL. Additionally, the goals include revealing the amalgam of models, methodologies, and technologies that underlie PL frameworks. It is endeavored to illuminate that there is wide flexibility within PL practice beyond a single definition, yet still reveal the cogent threads that connect diverse approaches to PL. Finally, a future direction of research connecting PL and student autonomy is highlighted.

Over the past decade, educators have increased the integration of digital technology in learning tools and interactive media to differentiate the learning process and engage digital learners within course management systems. Teachers need to develop strategies to better position their students to engage not only in technology, but with technology. Among the many things that teachers must consider to personalize and differentiate instruction, perhaps none is more important than to understand and equip students in strengthening the style in which they best grasp and retain new concepts. The increasing wealth of information available to students and the expectation that from early schoolwork students can express themselves meaningfully in both speech and writing has a special significance for developing an effective language. As constructive individual learners become more productive learners, they may be beneficial as a general tool for reflecting on and strengthening language skills. Personalised learning is an educational approach that tailors the teaching and learning process to the individual needs and preferences of learners. It is rooted in the constructivist theories of education, emphasising the importance of active, self-directed learning, and the development of personalised learning pathways. Personalised learning has gained considerable attention in recent years as educators and researchers recognise the importance of addressing the diverse needs of students in order to improve learning outcomes. There are practical tips to infuse teachers' hard work in personalized learning in real classroom environments either with high or low technology integration. Advances in educational technology have further facilitated the implementation of personalised learning in various educational contexts.

### **The Flipped Classroom Model**

A constant shift is occurring in education toward student-centered learning. One pedagogical framework for this shift entails the use of a flipped classroom model. Classically, a flipped class involves a teacher replacing traditional lectures with video-taped lessons that students view for homework, while traditional homework assignments are completed in class (Rae Sletten, 2015). Flipped classes offer more time for teachers to interact with individual students, allowing for a greater focus on active learning and student collaboration. Such a reboot has the potential to promote deeper understanding of material rather than just memorization, marking it as another important innovation in education by further encouraging a focus on competencies rather than content.

Mastery of core concepts is crucial in today's environment, given an economy that increasingly rewards knowledge workers instead of labor. However, attention is typically more narrowly applied to a simple examination of lecture and exam quality, without examining the pedagogical role of how the material is presented and learned. Enter the flipped class, an educational platform where traditional roles of teachers and students are reversed. Instead of standing in front of the room and delivering lectures, teachers present short video lectures for viewing at home, whereas onus to actively engage and collaborate with materials is placed on the students, in turn allowing room time to be used for active learning and one-on-one help.

The flipped classroom is a type of blended learning that seeks to increase student engagement and improve learning efficiency. This is achieved by having students view lectures online outside of class and perform learning activities during class time. More specifically, the flipped classroom is an instructional model that involves "the lecture content is assigned as homework in the form of videos or podcasts, and assignments are completed as learning activities in class". As the in-class time is no longer spent lecturing, time is instead used for more in-depth study, reinforcement or other learning activities. As a result, class time is used for knowledge application and acquisition through the facilitation of the educator. By actively learning, students take ownership of their work, as such "educators create or unearth materials that expose students to new content and concepts". A variety of media or technological tools can be used to help facilitate a flipped environment and may include: Video lectures. Podcasts. Lecture slides. Online texts. "Online previews, test preparation, and review materials that would have been presented in the classroom". A learning management system (LMS). Pre-class assignments. Online discussion boards. The implementation of peer instruction or the flipped mastery technique. Formative assessments. Independent or group work. Lecture comprehension.

Formative assessment provides a feedback mechanism for educators in evaluating student understanding and for planning instruction. More practically, it allows for a better focus on the needs of the class, and necessary and timely intervention. Self-administered notecards are an excellent means of generating this formative feedback.

Implemented properly, formative notecards can be a key component of a learner-centered teaching approach and involve students in assessing their own level of understanding and asking for additional clarification on the course content. The following are examples of how formative assessment via notecards have been incorporated in a variety of chemistry courses, followed by an analysis of the efficacy.

### **Artificial Intelligence in Education**

Artificial Intelligence (AI) has been used to varying degrees in the educational sector for the past few years. The spectrum on the perception of AI in teaching and learning ranges from reverence and respect to wariness and concern as an emerging threat to human intelligence. AI is compared to the brain and to the body of a human in different little scenarios. These comparisons extol the skill, precision, and flexibility of AI and lament the fatigue, fallibility, and limitations of the human. There are variations in the metaphoric criticisms and defenses of AI to indicate the permeation of reticulated opinions. Predominance is found in literature of the perception of AI as teacher, monitor, and creative artist in opposition to the role of teachers, students, and critics, respectively.

AI is able to monitor classes effectively and maintain discipline. Digital tools and online platforms are suggested for this purpose. There is an app that tracks the attentiveness of students by using the device's camera. This alert tool helps to detect when the student is not paying attention, partially not looking at the screen, or moving away from the computer. Excessive warnings lead to an alert to the teacher or administration, especially in the online environment. For an effective educational environment and enhancing individual learning, use of tools for tracking moving away, showing inattention, and unwanted chatting is suggested, although it is yet controversial. Computer technology in this new world is gaining new highs every day. Artificial intelligence is the most groundbreaking technology that the world will witness after a few years. AI is beneficial for students and teachers in education as it provides a new way of studying learning. It is a kind of powerful technology that is replacing the human mind. That is mostly useful in using mathematics as a medium of education.

### **Applications and Benefits**

Artificial Intelligence (AI) is being used in different areas, including driving cars, customer service, and attention determination, among others. AI in education entails the usage of algorithms to automate procedures, and as a result, administrators may devote more time to providing guidance. This structure has shown the ability to identify the emotions of the staff, with varying degrees of confidence. Statistically significant results were discovered in terms of colors. Knowledge of these color schemes allows pedestrians to assess consumer emotions in various environments. The analogous arrangement can be adopted, which detects the emotions of the consumers. Considering the current Covid-19 pandemic, the organization may introduce several incentives to facilitate this AI arrangement, such as upgraded HVAC systems, readily available COVID testing, socially separated seating, and an adequate number of hand sanitizer stations at the entrance and all around the environment. In education, several possibilities and hopes have emerged as a consequence of the partnership with artificial intelligence. More than just the schooling procedure, educators expend their time instead on conveying a sophisticated understanding of the subjects. Artificial intelligence has the capacity to propose precisely what the student demands. In a partnership with the artificial intelligence technologies, educators can recognize innocent conduct to avoid violence. As prevention is considered the most effective method for handling the issue. The AI framework aids in the swift identification of victims. In addition to the concern of educators, this complaint is taken up quickly and, if necessary, dealt with to its full extent (Kshirsagar, 2022)

### **Integration of AI in Personalized Learning**

Artificial intelligence (AI) can aid in human understanding by enhancing the educational setting as a vehicle. AI supported robotic virtual students have the opportunity to display a slew of emotional states that are not anticipated of any individual. Experts have the potential to solve significantly complex problems with an analysis score of 99.9 % confidence, permitting maximum achievable, highest level thinking. With this skill, the students are given the opportunity to benefit. From analysis of the individual student's responses, difficult and easy difficulties are automatically modified into a multitude of phrasings or scientific diagrams by analyzing feeble and distinguished errors. Eventually, critical skills are demonstrated by a virtual instructor to answer these human intelligence. Adaptive and qualified tutoring is the future of excellent education and AI-driven online tutor applications and coaching are on the rise. AI-supported computer systems will assist students in answering questions, offering tips, observations, or transcripts in any of these fields and will teach them.

Artificial intelligence (AI) will continue to get a lot of attention in the future due to its well-known possibilities, such as the ability to automate certain tasks and the growing number of algorithms engage people every day. Pedagogical methods, on the other hand, have only somewhat recently embraced these innovations. In reality, studies have only accelerated over the last two decades. However, this raises the larger doubt of would AI really be helpful to public schooling. It can be helpful in a variety of ways. Schools could potentially increase the number of teachers and reduce workloads. Additionally, they could create a more personalized curriculum. Artificially clever learning systems obtain immediate responses and offer continuous assistance to trainees. If incorporated properly, there are unlimited ways AI could make classes more successful.

### **Challenges and Opportunities**

The cornerstone of personalized learning is the belief that every student has a unique path to accessing instruction. Recognizing that learners have different goals, motivations, and ways of learning, personalized learning seeks to meet students where they are, using tools and strategies tailored to individual strengths and needs. Artificial Intelligence (AI) holds great promise for personalized learning by creating systems capable of adapting instruction to the learner in real-time, and by providing educators with insights and suggestions to tailor instruction. In this section, the integration of AI for personalized learning in a flipped classroom model is critically examined. The benefits of personalized learning, the components of a flipped classroom model, the challenges and opportunities of AI in personalized learning, and current AI tools for personalized learning in a flipped classroom model are all detailed. A call to engage in ongoing discussions to support educators' implementation of AI for personalized learning accompanies this exploration of emerging aspects of instruction in the digital age (Seo et al., 2021).

Understanding personalized learning in the context of a constructivist learning environment has broad implications for the roles of teachers and students, the nature of the instructional content, and the structuring of instruction in K-12 classrooms. AI provides an opportunity to better realize the principles and practices that lead to effective personalized learning within this context. Four case studies of AI can be used to demonstrate (a) distant reading to analyze thematic content, (b) topic modelling to investigate thematic discussions, (c) peer review to scaffold argumentation skills, and (d) recommendations to promote reading. While each AI implementation had initial implementation challenges, they also had many benefits realized such as enhancing educator's planning and instruction, improving engagement and performance, fostering metacognitive awareness, and expanding the availability of instructional resources as well as the quality of feedback.

### **Case Studies and Examples**

Case Studies and Examples describe different uses of AI and how it is beneficial in different categories of education or training. Six different pertinent examples are listed here. Each listing includes a description of how the tool is used, benefits of the tool, where it is used, and challenges and how they are being addressed. Instructors are encouraged to continuously evaluate and adapt the use of AI in digital education or otherwise. How they operationalized personalized strategies to accommodate different learning preferences when using online simulation labs integrated in a flipped classroom model at an international level is noted. Suggested practices include clear pre- and post-assessment, learning groups based on different learning modalities, creating a mandatory use policy, continuous student evaluation, addressing the gender gap, and providing flexibility for student needs. Personal experiences on potential challenges including low participation, high diversity, and rigid curriculum in the implementation are provided to give an insight perspective on similar future practices. Understanding and applying learned material is much more achievable in the glow of enthusiastic attention and engagement. Consider the difference between the time ahead in a classroom if the educator is able to engage the students in the material versus getting the glazed over eyes and time check repeatedly. As challenging as creating that connected environment might sometimes feel, educators can use simple strategies to motivate students and focus their engagement in a lesson.

Personalization of learning is one of the most frequent applications of artificial intelligence (AI) in the educational environment. This is done by utilizing AI to catch up and monitor each student's progress in a broad range of activities, such as noticing explicit student behavior and engagement, detecting implicit aspects of the behavior related to learning, analyzing student interactions with learning materials, or even withholding multimodal information that includes body language, face, hands, speech and respiration, applied directly or indirectly (Kshirsagar et al., 2022). Machine learning, deep learning, data mining, neural networks, statistics, and multimodal learning analytics are all AI methods that are implemented in a range of personalized learning

systems to assist teachers in the classroom. As a result, the role of educators in data collection and processing is being enhanced. In addition, AI straightforwardly processes data highly effective in the context of massively digitized contemporary educational resources and venues. Even simple rules can serve complex tasks, masking the mystery behind the AI-powered systems. An examination of successful innovations that report a successful implementation and fostering of the impact of AI on education with a focus on success stories provides these findings. On account of the complexity and many benefits of such AI teaching and learning setups, the focus is placed on successful stories or practices that could hypothetically function as an inspiration for the adaption of AI educational subjects to generate a “pedagogically friendly overview not happening elsewhere”. However, more approaches or systems with competitive results exist, but the source removed from book chapters, scientific journals, and conference articles were analyzed for understandable commercial or hazy confidentiality reasons. From a range of more than 60 successful innovations, 23 setups met the conditions to be considered and described in more detail below. Positioning found of these AI-fostered innovative learning setups in different, rather broad educational settings. The AI-fostered setup may not encompass the entire learning or teaching process but often relate to a specific sub-domain of a more comprehensive (personalized, adaptive) educational system, e.g., the generation of individualized feedback. Ample examples could reflect the successful development of a general practice platform powered by AI. Concerning the deployment of AI in different or multiple learning contexts and relationships, success stories are of a genuinely AI-fostered education system within a specific spatial or temporal teaching/learning venue, as opposed to a general view of an adaptive or personalized platform. The presentation of AI education setups may be concise, case-basis because of a lack of specification or insufficient self-explanation of the depicted innovative learning or teaching method. Key aspects of exploitable, readily adoptable pedagogical strategies or insights from the displayed successful examples of fostering the impact of AI on education may be summarized and underlined. In terms of the added value and generalization of the AI setup presented in successful innovation, the emphasis is placed on large programs and large-scale datasets, growth related to the education system. Such as the beginning of a new school semester, the obtained data and experiences are expected to be made available. Ideally, the use of AI should be explained from an educational perspective, addressing its impact on the teaching or learning process itself, rather than only demonstrating the improvement of learning effects, which, while being extremely relevant, might be easy to dismiss as non-reproducible results. Many successful innovations fail to provide specifics that could be of use in real-world settings; thus, reflections on making effective use of them are condensed and provided as supplementary insights. Unexplored focuses or entities set up the AI teaching and learning platform do not cover. For strategic reasons, several successful implementations of AI did not provide detailed data, did not want to share, or supplied commercial products. However, some transparent educational strategies tackle teaching and learning problems addressed by those AI systems. At the same time, this broader perspective transforms them into an opportunity for both educators and researchers to adopt or adapt them in a way that is compatible with the scope of their work. Certain success stories have been analyzed with regard to the strategies, approaches, methods, or peculiar features that paved the way for their success in promoting the impact of AI on the education system. The summarized summarizing and more operative insights are directed at improving the treatment or exploitation of the impact of AI on education, mostly in educational settings, still largely untouched in the included success stories. Ai. Impact-analysis education insights nurture the foresight of possible advancements or broader problems and issues that might boost the study of the future. Through the impact on teaching and learning support of this view, one hopes to induce a collaborative AI-enhanced environment for learning and teaching.

## **Evaluating the Impact**

While the efficiency with which AI achieves delegated outcomes is easily quantifiable, personalization needs to be evaluated for its broader and adaptive scope, with respect to both teaching and learning outcomes. Various quantitative and qualitative measures and methods can be employed to assess personal learning improvements to grasp the full impact, implications, and adaptations necessary for the personalized learning environment. Feedback analyzed through multiple measures is essential for an adaptive system, both in terms of AI and as a guide for improved instructional strategies. An AI system with a broader and adaptive scope should equally be evaluated through a multi-measure approach (Guo et al., 2021). Quantitative and qualitative measures have to be used together as feedback in the evaluation process of the AI method.

The number of measures and their analysis should be a continuously modifiable framework in order to adapt both the AI method and educational strategy. A number of tests and feedback surveys should be set up to evaluate a wide range of parameters. Furthermore, the multitude of methods and measures should be changed and improved over time in order to gain meaningful results and improvements. Valid and reliable evaluation findings that account for the broader and adaptive aims of FLIPT should measure an equally broad set of

aspects, paying equal attention to both teaching and learning dimensions. The generation and impact of cognitive, emotional, procedural, and behavioral aspects need to be assessed in multiple, equilibrated ways. There is no single indicator that can fully assess all of the abovementioned dimensions, let alone do so in a balanced manner. Hence, well-articulated and comprehensive evaluation design is necessary.

## **Methods and Metrics**

As the use of artificial intelligence (AI) in educational settings continues to grow, it is important that educators have a cadre of tools and frameworks with which to evaluate these interventions. A significant number of methods exist to evaluate the degree of success of AI models <sup>3</sup>. A commonality between these evaluation methods is the concept of adaptability, which is the extent to which a system or service can be successfully adapted to diverse implementation in varied contexts. This is an important consideration for the inevitable scaling of AI to heterogeneous classrooms. An adaptable evaluation framework should consider multiple impacts and outcomes.

There are many methods to evaluate AI interventions in the classroom. A common method is a pre-post experiment design that assesses the outcome of interest across a treatment group and a control group. Many other evaluation techniques can be employed in conjunction with this design. Observational research is a method in which researchers observe students and interventions in the classroom and record data on specific outcomes. A/B testing is a common methodology employed by technology companies to determine the efficacy of a specific product. In a classroom of thirty students, five students (the treatment group) might interact with a new AI-enabled application in a given lesson plan. A randomized controlled trial (RCT) is a type of scientific experiment used to assess the impact of a treatment or intervention. Data are collected on both a treatment group and a control group that each represent similar populations on some similar baseline metrics. After the intervention, data are compared to determine any changes that can be causally inferred from the intervention. Natural Language Processing (NLP)-based analysis can be performed on these notes to evaluate changes in instructor behavior or student receptivity. A common way of analyzing compiled grade data is by calculating the rate at which grades are received given the number of work samples submitted. This analysis can now be applied to each student to understand fluctuations in engagement rates over time. To develop actionable insights from this results, a strategy is developed to improve both results and expand future investigation. Large-scale data collection and analysis presents challenges with diverse groupings of students.

## **Future Directions and Emerging Trends**

Technological advancements in the intersection of artificial intelligence (AI) and machine learning and their impacts on personalized learning are rapidly evolving. It demands educators to keep abreast of new trends and consider the future implications and challenges for continually improving their educational practices (August & Tsaima, 2021). AI, in the form presented today, is perceived as a digital helper or assistant to offtime-consuming tasks, such as grading, metrics assessment, and lecture planning. Recently, the conversation has shifted to a concern by teachers about whether this technology has the potential of eventually replacing them. Concerned parties are advised to engage with experts and further literature to ideally decode technical jargon. If this effort is not feasible, teachers can still stay well-informed of the basic implications and challenges that AI/ML pose to educational systems. AI and machine learning will shift the focus toward providing more adaptable and personalized educational experiences. This potential represents the basis of one of the astonishing advancements in the near future, raising concerns over the possible impacts on educational inequities and accessibility. Adaptive learning systems use student performance data or a readiness-level assessment to guide students to specific activities to progress through content and monitor their path through the content. This approach has revealed benefits over traditional methods. AI can enhance current analytics approaches already being used in education or career advancement more. Many online platforms provide analytics subsidiaries, allowing for tracking and understanding student performances. AI can drive analysts and prescriptive sophistication in shaping educational paths for faster and better outcomes. A more passive approach involves AI-driven text or audio analysis of recording or chatting during meetings and semi-structured tasks. The most intriguing development is the emergence of AI-enhanced collaborative learning environments. Successful collaborative learning not only fosters problem-solving skills but also workplace social skills like cooperation, sharing credit, and conjoining. AI can support collaboration by identifying malignant or disinterested peers who do not contribute adequately and intervention through the development of new prompts or hostile viewpoint references. AI also looks at turn-takings and conversations for participation inequality. Different parameters have been identified that can help improve collaboration (Latham & Goltz, 2019).

## **Conclusion and Recommendations**

Introduction to personalised learning model involves tasks such as selecting materials, grouping students, and managing interventions following data collection (Porayska-Pomsta, 2024). By using AI technologies to replace the teacher as an intermediary agent of the model, the teacher could focus uncontested attention on the pedagogical aspect of learning. By the same token, the students' tasks could centre around the metacognitive aspect of learning, planning, monitoring and evaluating the learning process. Implementing preparation of such learning sessions necessitates the exploration of strategies that may help in this task. Lastly, the way the proposed model had been evaluated within the framework of a FP7 Project and the outcomes and feedback thereof are also addressed (Seo, 2021). Flipped Classroom (FC) is a pedagogical model that rearranges the time in the classroom to shift to a learner-centered environment. The fundamental idea of the FC is for students to prepare for lessons ahead, typically by watching videos, and then to use the classroom time for more student-teacher interaction and group activities. Some of the aspects that may make the FC particularly suitable for applications of AI include the fact that it collects considerable amounts of data from the students interactively solved problems. Such data can readily be utilised by AI technologies with the twin aim of personalizing the learning experience for the students by, for example, adapting the instructional strategy to meet the individual needs, and monitoring the efficacy of these strategies. At the same time, a FC involves a fair amount of technology use already in its conventional form, and integrating AI could be conceived as a natural evolution of the model. This research reviews the intersection of artificial intelligence and personalized learning, with a discussion focused on a flipped classroom model of education. Through a review of the literature in the respective areas of AI, personalized learning, and the flipped classroom, this essay finds that with proper adoption AI can improve teaching practices and it is increasingly important to use it.

A synthesis of multiple studies finds that the most noteworthy pedagogical benefits seen in the flipped classroom are increased learner motivation, the ability to better reach different types of learners, and improved adherence to constructivist learning theories. However, these benefits are not inherently emergent but rather a result of how the concept is implemented. When implemented without proper design, the effectiveness can be significantly diminished. Furthermore, the utilization of the flipped classroom model is not free of drawbacks. Some common challenges faced include higher classroom prep time, the possibility of unequal student access to necessary technology, and a general resistance to change from instructors. There is also an ethical discussion as to whether the benefits from classroom time that was won should go to those that need it the most, or if this will only widen the knowledge gap ( Seo et al., 2021).

AI is also affecting how education is imparted and is largely believed to democratize knowledge. Despite reservations, improvements to how education is delivered can be observed across the board. Currently, personalized learning is understood to be a continuum where students exert varying degrees of control in what and how they learn. A substantial amount of research exploring the positive impacts personalized learning has on student learning outcomes exists. Literature converges that well-designed personalized learning leads to increased student engagement and more individualized student supports that are generative in the classroom. Despite these findings, the success of models can be disparate and the reasons behind failed implementation are numerous. Moreover, the field is criticized for having no stable or extensive research base and anything involving significant micro-management of the students is generally considered beyond societal acceptance. Two studies from this research review are original case studies of educational institutions using AI-enhanced personalized learning to varying degrees of success. An interpretation of the results from a meta-perspective highlights the necessity of continuous evaluation and adaptability. Future research should also consider how to better support educators in understanding ethical implications when using AI-enhanced educational technologies anywhere between teaching an online course based entirely on adaptive learning software, to using advanced automations in a traditional classroom.

## **Scientific Ethics Declaration**

\* The author declares that the scientific ethical and legal responsibility of this article published in EPESS Journal belongs to the author.

## **Conflict of Interest**

\* The author declares that she has no conflict of interest



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